



BE SURE. BUILD SURE.

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Safety data sheet according to Regulation (EC) No 1907/2006, Article 31

Printing date 11.05.2024

Version number 25 (replaces version 24)

Revision: 11.05.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name **MC-CarboSolid 1000 - Komponente B**

1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

Application of the substance / the mixture

Epoxy sealing
Hardening agent/ Curing agent

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier: MC-Bauchemie Müller GmbH & Co. KG
Am Kruppwald 1-8
D-46238 Bottrop
Tel.: +49(0)2041-101-0
Fax.: +49(0)2041-101-400
E-Mail: info@mc-bauchemie.de

MC-Bauchemie AG
Hagackerstr. 10
CH-8953 Dietikon
Tel.: +44-7400510
Fax : +44-7400533

Informing department: msds@mc-bauchemie.de

1.4 Emergency telephone number:

Tel.: +49 / (0)700 24112112 (MCR)
Tel.: +1 872 5888271 (MCR)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008

Skin Corr. 1B H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.

Skin Sens. 1 H317 May cause an allergic skin reaction.

Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling according to

Regulation (EC) No 1272/2008 The product is classified and labelled according to the GB CLP regulation.

Hazard pictograms



GHS05 GHS07

Signal word

Danger

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- **Hazard-determining components of labelling:** Isophorone diamine
Formaldehyde, oligomeric reaction products with 3,3'-iminodi(propylamine)
2,4,6-Tris-(1-Phenyl-Ethyl) carboic acid
2,4,6-tris(dimethylaminomethyl)phenol
- **Hazard statements** H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.
- **Precautionary statements** P260 Do not breathe dusts or mists.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER/doctor.
P321 Specific treatment (see on this label).
P362+P364 Take off contaminated clothing and wash it before reuse.
- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

- **3.2 Mixtures**
- **Description:** Mixture consisting of the following components.

Dangerous components:

CAS: 2855-13-2 EINECS: 220-666-8 Reg.nr.: 01-2119514687-32	Isophorone diamine Skin Corr. 1B, H314; Eye Dam. 1, H318; Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Sens. 1, H317; Aquatic Chronic 3, H412 Specific concentration limit: Skin Sens. 1A; H317: C ≥ 0.001 %	≥10-<25%
CAS: 61788-44-1 EINECS: 262-975-0	2,4,6-Tris-(1-Phenyl-Ethyl) carboic acid Aquatic Chronic 2, H411; Skin Irrit. 2, H315; Skin Sens. 1, H317	≥2.5-<10%
CAS: 161278-35-9	Formaldehyde, oligomeric reaction products with 3,3'-iminodi(propylamine) Skin Corr. 1B, H314; Eye Dam. 1, H318; Acute Tox. 4, H302; Acute Tox. 4, H312; Acute Tox. 4, H332	≥3-<5%
CAS: 90-72-2 EINECS: 202-013-9 Reg.nr.: 2119560597-27	2,4,6-tris(dimethylaminomethyl)phenol Skin Corr. 1C, H314; Eye Dam. 1, H318; Acute Tox. 4, H302	≥1-<1.5%

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EC number: 905-588-0 Reg.nr.: 01-2119488216-32 01-2119486136-34	Reaction mass of ethylbenzene and xylene Flam. Liq. 3, H226; STOT RE 2, H373; Asp. Tox. 1, H304; Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335	<1.5%
CAS: 9046-10-0 Reg.nr.: 01-2119557899-12	Polyoxypropylenediamine Skin Corr. 1B, H314; Aquatic Chronic 3, H412	≥1-<1.5%
CAS: 39423-51-3	Polyoxypropylene triamine Eye Dam. 1, H318; Aquatic Chronic 2, H411; Acute Tox. 4, H302; Acute Tox. 4, H312	≥1-<1.5%

· **Additional information** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

· 4.1 Description of first aid measures

- **General information** Remove contaminated clothing immediately. Consult a doctor if symptoms occur. Move affected person to fresh air.
- **After inhalation** Supply fresh air; seek medical advice if symptoms occur. If unconscious, place in recovery position and seek medical advice.
- **After skin contact** In case of contact with skin, wash carefully with plenty of soap and water. Consult a doctor in case of skin reactions.
- **After eye contact** Rinse opened eye for several minutes under running water. Call a doctor immediately
- **After swallowing** Rinse mouth with water. Never give anything by mouth to an unconscious person. DO NOT induce vomiting. If symptoms persist, consult a doctor.

· 4.2 Most important symptoms and effects, both acute and delayed

Advice for the doctor: Elementary aid, decontamination, symptomatic treatment.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents** Use fire fighting measures that suit the environment.
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:** No special measures required.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures** Wear protective equipment. Keep unprotected persons away.

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- **6.2 Environmental precautions:** Prevent material from reaching sewage system, holes and cellars.
- **6.3 Methods and material for containment and cleaning up:** Collect mechanically.
- **6.4 Reference to other sections**
 - See Section 7 for information on safe handling
 - See Section 8 for information on personal protection equipment.
 - See Section 13 for information on disposal.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**

Open and handle containers with care.
Ventilation measures are required in rooms without sufficient air exchange (e.g. closed rooms), because the occupational exposure limit values (see chapter 8) could be exceeded. This must be avoided.
Wear suitable personal protective equipment (see section 8). Avoid contact with eyes, skin and clothing. Change contaminated or damaged gloves and contaminated clothing immediately and wash skin immediately. Mix slowly, partially covering the mixing container. Pour carefully and slowly when repotting. Observe the BGBau technical data sheet and practical guide for handling epoxy resins.
- **Information about protection against explosions and fires:** Ensure sufficient air exchange and/or extraction in the working areas. Take precautionary measures to avoid electrostatic discharges.
- **7.2 Conditions for safe storage, including any incompatibilities**
 - **Storage**
 - **Requirements to be met by storerooms and containers:** No special requirements.
 - **Further information about storage conditions:** None.
 - **Storage class** 8B

SECTION 8: Exposure controls/personal protection

- **8.1 Control parameters**
- **Components with critical values that require monitoring at the workplace:** The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

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· DNELs

CAS: 2855-13-2 Isophorone diamine

Oral DNEL 0.526 mg/kg bw/Tag (ArL)

Inhalative DNEL 20.1 mg/m³ (ArL)

CAS: 90-72-2 2,4,6-tris(dimethylaminomethyl)phenol

Inhalative DNEL 0.31 mg/m³ (ArL)

Reaction mass of ethylbenzene and xylene

Oral DNEL 1.6 mg/kg bw/Tag (ArL)
mg/kg bw/Tag (Workers)

Dermal DNEL 180 mg/kg bw/day (ArL)

Inhalative DNEL 211 mg/m³ (ArL)

CAS: 9046-10-0 Polyoxypropylenediamine

Oral DNEL 0.04 mg/kg bw/Tag (ArL)

Dermal DNEL 2.5 mg/kg bw/day (ArL)

CAS: 39423-51-3 Polyoxypropylene triamine

Inhalative DNEL 14 mg/m³ (ArL)

· PNECs

CAS: 2855-13-2 Isophorone diamine

PNEC 0.006 mg/l (Mew)

0.06 mg/l (Freshwater)

PNEC 0.578 mg/kg dwt (Sediment)

5.784 mg/kg dwt (Fresh water sediment)

CAS: 90-72-2 2,4,6-tris(dimethylaminomethyl)phenol

PNEC 0.2 mg/l (Sewage Treatment Plant)

0.0084 mg/l (Mew)

0.084 mg/l (Freshwater)

CAS: 9046-10-0 Polyoxypropylenediamine

PNEC 7.5 mg/l (Sewage Treatment Plant)

0.015 mg/l (Fresh water)

PNEC 0.0176 mg/kg dwt (Bod)

0.125 mg/kg dwt (Sediment)

0.132 mg/kg dwt (Fresh water sediment)

CAS: 39423-51-3 Polyoxypropylene triamine

PNEC 10 mg/l (Sewage Treatment Plant)

0.00044 mg/l (Mew)

0.0044 mg/l (Freshwater)

PNEC 0.002 mg/kg dwt (Bod)

0.002 mg/kg dwt (Sediment)

0.02 mg/kg dwt (Fresh water sediment)

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· **CAS No. Designation of material % Type Value Unit**

· **Additional Occupational Exposure Limit Values for possible hazards during processing:**

CAS: 1330-20-7 xylene

WEL Short-term value: 441 mg/m³, 100 ppm
Long-term value: 220 mg/m³, 50 ppm
Sk; BMGV

CAS: 100-41-4 Ethylbenzene

WEL Short-term value: 552 mg/m³, 125 ppm
Long-term value: 441 mg/m³, 100 ppm
Sk

· **Additional information:** The lists that were valid during the compilation were used as basis.

· **8.2 Exposure controls**

· **Appropriate engineering controls**

No further data; see section 7.

· **Individual protection measures, such as personal protective equipment**

· **General protective and hygienic measures**

Keep away from food, drink and animal feed.
Remove soiled, soaked clothing immediately.
Wash hands before breaks and at the end of work.
Avoid contact with eyes and skin.

· **Breathing equipment:**

If workplace limit values cannot be complied with by ventilation measures or if rooms cannot be technically ventilated, respiratory protection must be worn: Use combination filter A1-P2 (brown/white) in rooms that cannot be ventilated. If oxygen deficiency is expected, use self-contained breathing apparatus. Observe wearing time limits according to §9 (3) GefStoffV in conjunction with BGR 190.

· **Hand protection**

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

You can find help with choosing gloves on the website <https://www.bgbau.de/fileadmin/Gisbau/Projekte.pdf>
For example, we recommend the Sol-vex 37-900 protective gloves from Ansell GmbH. The breakthrough time of the protective gloves can be found under point 8 "Penetration time of the glove material". The selection of a suitable glove depends not only on the material, but also on other quality features and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of glove materials cannot be calculated in advance and must therefore be checked before use.

Nitrile rubber

Recommended material thickness: ≥ 0.4 mm

· **Penetration time of glove material**

The breakthrough times of the Sol-vex 37-900 protective gloves are around 8 hours.

The following applies to all other gloves:

The exact breakthrough time must be obtained from the protective glove manufacturer and adhered to.

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- **Eye/face protection**
 - **Body protection:**
- Nitrile rubber
Material thickness: ≥ 0.40 mm
Penetration time: ≥ 480 min
Butyl rubber:
Material thickness: ≥ 0.5 mm
Penetration time: ≥ 480 min
Tight-fitting safety goggles.
Safety goggles.
Protective clothing
Suitable protective clothing should be worn when working with epoxy resins. In addition to normal work clothing (long trousers, long-sleeved shirt or T-shirt), disposable overalls, aprons, overshoes, sleeve protectors etc. may be necessary depending on the activity. Uncovered areas of skin should be avoided as far as possible, even in hot weather. If the work involves kneeling, the lower leg area should be protected by protective trousers.

SECTION 9: Physical and chemical properties

· 9.1 Information on basic physical and chemical properties

· General Information

- **Colour:** light yellow
- **Smell:** Characteristic
- **Melting point/freezing point:** Not determined
- **Boiling point or initial boiling point and boiling range** 247 °C (CAS: 2855-13-2 3-aminomethyl-3,5,5-trimethylcyclohexylamine)
- **Flash point:** Not applicable
- **Auto-ignition temperature:** 380 °C
- **pH** Not determined.
- **Viscosity:**
- **Kinematic viscosity at 20 °C** 500 s (ISO 6 mm)
- **dynamic:** Not determined.
- **Solubility**
- **Water:** Not miscible or difficult to mix
- **Steam pressure at 1732 °C:** 13.5 hPa (CAS: 14808-60-7 Quartz (SiO₂))
- **Density and/or relative density**
- **Density at 20 °C** 2.15 g/cm³

· 9.2 Other information

- **Appearance:**
- **Form:** Pasty
- **Important information on protection of health and environment, and on safety.**
- **Self-inflammability:** Product is not selfigniting.
- **Explosive properties:** Product is not explosive.

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- **Information with regard to physical hazard classes**
- **Explosives** Void
- **Flammable gases** Void
- **Aerosols** Void
- **Oxidising gases** Void
- **Gases under pressure** Void
- **Flammable liquids** Void
- **Flammable solids** Void
- **Self-reactive substances and mixtures** Void
- **Pyrophoric liquids** Void
- **Pyrophoric solids** Void
- **Self-heating substances and mixtures** Void
- **Substances and mixtures, which emit flammable gases in contact with water** Void
- **Oxidising liquids** Void
- **Oxidising solids** Void
- **Organic peroxides** Void
- **Corrosive to metals** Void
- **Desensitised explosives** Void

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known

SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Based on available data, the classification criteria are not met.

· **LD/LC50 values that are relevant for classification:**

CAS: 2855-13-2 Isophorone diamine

Oral	LD50	1030 mg/kg (ATE)
		1030 mg/kg (rat)
	NOAEL	250 mg/kg (rat)

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Dermal	LD50	1840 mg/kg (rabbit) >2000 mg/kg (rat)
CAS: 90-72-2 2,4,6-tris(dimethylaminomethyl)phenol		
Oral	LD50	mg/kg (rat)
	NOAEL	15 mg/kg (rat)
Reaction mass of ethylbenzene and xylene		
Oral	LD50	3523-4000 mg/kg (rat)
Dermal	LD50	1100 mg/kg (rabbit)
Inhalative	LC50/4 h	11 mg/l (rat)
CAS: 9046-10-0 Polyoxypropylenediamine		
Oral	LD50	2855 mg/kg (Rat)
Dermal	LD50	2980 mg/kg (Kan)
CAS: 39423-51-3 Polyoxypropylene triamine		
Oral	LD50	550 mg/kg (rat)
Dermal	LD50	>1000 mg/kg (rat)

- **Skin corrosion/irritation** Causes severe skin burns and eye damage.
- **Serious eye damage/irritation** Causes serious eye damage.
- **Respiratory or skin sensitisation** May cause an allergic skin reaction.
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

11.2 Information on other hazards

- **Endocrine disrupting properties**

CAS: 61788-44-1 2,4,6-Tris-(1-Phenyl-Ethyl) carboic acid

List II

SECTION 12: Ecological information

12.1 Toxicity

- **Aquatic toxicity:**

CAS: 2855-13-2 Isophorone diamine

LC50/96h	110 mg/l (Leucidus idus)
EC50	1120 mg/l (Pseudomonas putida)
EC50/48h	23 mg/l (Daphnia magna)
NOEC	1.5 mg/l (Desmodesmus subspicatus)
	3 mg/l (Daphnia magna)
ErC50/72h	>50 mg/l (Desmodesmus subspicatus)

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CAS: 90-72-2 2,4,6-tris(dimethylaminomethyl)phenol

EC50/72h 84 mg/l (Desmodesmus subspicatus)

LC50/96h 175 mg/l (Cyp)

718 mg/l (Daphnia magna)

NOEC 2 mg/l (BEL)

6.25 mg/l (Desmodesmus subspicatus)

Reaction mass of ethylbenzene and xylene

EC50/72h 2.2 mg/l (Selenastrum capricornutum)

LC50/96h 2.6 mg/l (Oncorhynchus mykiss)

NOEC 16 mg/l (BEL)

CAS: 39423-51-3 Polyoxypropylene triamine

LC50/96h >100 mg/l (Oncorhynchus mykiss)

EC50/48h 13 mg/l (Daphnia magna)

ErC50/72h 4.4 mg/l (algae)

- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties** For information on endocrine disrupting properties see section 11.
- **12.7 Other adverse effects**
- **Additional ecological information:**
- **General notes:** Do not allow product to reach ground water, water bodies or sewage system.
Danger to drinking water if even small quantities leak into soil.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Dispose of packaging according to regulations on the disposal of packagings.
Empty contaminated packagings thoroughly. They can be recycled after thorough and proper cleaning.

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SECTION 14: Transport information

· 14.1 UN number or ID number · ADR, IMDG, IATA	UN2735
· 14.2 UN proper shipping name · ADR, IMDG, IATA	AMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORONEDIAMINE, FORMALDEHYDE SOLUTION)
· 14.3 Transport hazard class(es) · ADR · Class · Label	8 (C7) Corrosive substances. 8
· IMDG, IATA · Class · Label	8 Corrosive substances. 8
· 14.4 Packing group · ADR, IMDG, IATA	II
· 14.5 Environmental hazards: · Marine pollutant:	No
· 14.6 Special precautions for user · Kemler Number: · EMS Number: · Segregation groups · Stowage Category · Segregation Code	Warning: Corrosive substances. 80 F-A, S-B (SGG18) Alkalis A SG35 Stow "separated from" SGG1-acids
· 14.7 Maritime transport in bulk according to IMO instruments	Not applicable.
· Transport/Additional information: · ADR · Limited quantities (LQ) · Excepted quantities (EQ) · Transport category · Tunnel restriction code	1L Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml 2 E
· IMDG · Limited quantities (LQ) · Excepted quantities (EQ)	1L Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml

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· **UN "Model Regulation":** UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORONEDIAMINE, FORMALDEHYDE SOLUTION), 8, II

SECTION 15: Regulatory information

· **15.1 Safety, health and environmental regulations/ legislation specific for the substance or mixture** No further relevant information available.
· **Poisons Act**

· **Regulated explosives precursors**

None of the ingredients is listed.

· **Regulated poisons**

None of the ingredients is listed.

· **Reportable explosives precursors**

None of the ingredients is listed.

· **Reportable poisons**

None of the ingredients is listed.

· **15.2 Chemical safety assessment:**

A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

These data are based on our present knowledge. However, they shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**

- H226 Flammable liquid and vapour.
- H302 Harmful if swallowed.
- H304 May be fatal if swallowed and enters airways.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H411 Toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.

· **Department issuing data specification sheet:**

Environment protection department.

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- Abbreviations and acronyms:** RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
ICAO: International Civil Aviation Organisation
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
DNEL: Derived No-Effect Level (UK REACH)
PNEC: Predicted No-Effect Concentration (UK REACH)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
Flam. Liq. 3: Flammable liquids – Category 3
Acute Tox. 4: Acute toxicity – Category 4
Skin Corr. 1B: Skin corrosion/irritation – Category 1B
Skin Corr. 1C: Skin corrosion/irritation – Category 1C
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Dam. 1: Serious eye damage/eye irritation – Category 1
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
Skin Sens. 1: Skin sensitisation – Category 1
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2
Asp. Tox. 1: Aspiration hazard – Category 1
Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2
Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

- * Data compared to the previous version altered.**

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