



BE SURE. BUILD SURE.

Page 1/13

Safety data sheet according to UK REACH

Printing date 15.04.2025

Version number 37 (replaces version 36)

Revision: 15.04.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

· **1.1 Product identifier**

· **Trade name** MC-POWERPRO HCR - Komponente B

· **Article number:** 3162

· **1.2 Relevant identified uses of the substance or mixture and uses advised against**

No further relevant information available.

· **Application of the substance / the mixture**

Epoxy coating
Hardening agent/ Curing agent

· **1.3 Details of the supplier of the safety data sheet**

· **Manufacturer/Supplier:** MC-Bauchemie Müller GmbH & Co. KG
Am Kruppwald 1-8
D-46238 Bottrop
Tel.: +49(0)2041-101-0
Fax.: +49(0)2041-101-400
E-Mail: info@mc-bauchemie.de

MC-Bauchemie AG
Hagackerstr. 10
CH-8953 Dietikon
Tel.: +44-7400510
Fax : +44-7400533

· **Informing department:** msds@mc-bauchemie.de

· **1.4 Emergency telephone number:**

Tel.: +49 / (0)700 24112112 (MCR)
Tel.: +1 872 5888271 (MCR)

SECTION 2: Hazards identification

· **2.1 Classification of the substance or mixture**

· **Classification according to Regulation (EC) No 1272/2008**

Acute Tox. 4 H302 Harmful if swallowed.

Skin Corr. 1B H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.

Skin Sens. 1 H317 May cause an allergic skin reaction.

Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

· **2.2 Label elements**

· **Labelling according to**

Regulation (EC) No 1272/2008 The product is classified and labelled according to the GB CLP regulation.

· **Hazard pictograms**



GHS05 GHS07

(Contd. on page 2)

GB



BE SURE. BUILD SURE.

Safety data sheet according to UK REACH

Printing date 15.04.2025

Version number 37 (replaces version 36)

Revision: 15.04.2025

Trade name MC-POWERPRO HCR - Komponente B

(Contd. of page 1)

- **Signal word** Danger
- **Hazard-determining components of labelling:**
 - Benzyl alcohol
 - Isophorone diamine
 - Polymer with amino-functional groups
 - Tetraethylenepentamine
 - Amine polymer
 - Hydrocarbons, C9-unsaturated, polymerised
 - m-phenylenebis(methylamine)
 - 2,4,6-Tris-(1-Phenyl-Ethyl) carboic acid
 - Triethylenetetramine
- **Hazard statements**
 - H302 Harmful if swallowed.
 - H314 Causes severe skin burns and eye damage.
 - H317 May cause an allergic skin reaction.
 - H412 Harmful to aquatic life with long lasting effects.
- **Precautionary statements**
 - P260 Do not breathe dusts or mists.
 - P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
 - P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 - P310 Immediately call a POISON CENTER/doctor.
 - P321 Specific treatment (see on this label).
 - P362+P364 Take off contaminated clothing and wash it before reuse.
- **Additional information:** EUH401 To avoid risks to human health and the environment, comply with the instructions for use.
- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

- **3.2 Mixtures**
- **Description:** Binding agent with colouring agents.
Mixture consisting of the following components.

· **Dangerous components:**

CAS: 100-51-6	Benzyl alcohol	30-60%
EINECS: 202-859-9	Acute Tox. 4, H302; Acute Tox. 4, H332; Eye Irrit. 2, H319	

(Contd. on page 3)



BE SURE. BUILD SURE.

Page 3/13

Safety data sheet according to UK REACH

Printing date 15.04.2025

Version number 37 (replaces version 36)

Revision: 15.04.2025

Trade name MC-POWERPRO HCR - Komponente B

		(Contd. of page 2)
EC number: 949-140-2	Polymer with amino-functional groups Eye Dam. 1, H318; Skin Irrit. 2, H315; Skin Sens. 1B, H317	10-30%
CAS: 2855-13-2 EINECS: 220-666-8 Reg.nr.: 01-2119514687-32	Isophorone diamine Skin Corr. 1B, H314; Eye Dam. 1, H318; Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Sens. 1, H317; Aquatic Chronic 3, H412 ATE: LD50 oral: 1030 mg/kg Specific concentration limit: Skin Sens. 1A; H317: C ≥ 0.001 %	≥ 10 -<25%
EC number: 948-369-5	Amine polymer Eye Dam. 1, H318; Skin Irrit. 2, H315; Skin Sens. 1B, H317	10-30%
CAS: 90640-66-7 EINECS: 292-587-7 Reg.nr.: 01-2119487290-37	Tetraethylenepentamine Skin Corr. 1B, H314; Aquatic Chronic 2, H411; Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Sens. 1, H317	≥ 5 -<10%
CAS: 1477-55-0 EINECS: 216-032-5 Reg.nr.: 01-2119480150-50	m-phenylenebis(methylamine) Skin Corr. 1B, H314; Acute Tox. 4, H302; Acute Tox. 4, H332; Skin Sens. 1, H317; Aquatic Chronic 3, H412	≥ 2.5 -<5%
CAS: 69-72-7 EINECS: 200-712-3	Salicylic acid Repr. 2, H361d; Eye Dam. 1, H318; Acute Tox. 4, H302	≥ 1 -<1.5%
CAS: 71302-83-5	Hydrocarbons, C9-unsaturated, polymerised Asp. Tox. 1, H304; Skin Sens. 1A, H317; Aquatic Chronic 3, H412	≥ 0.1 -<1%
	Phenol, mono- and distyrolised Aquatic Chronic 2, H411; Skin Irrit. 2, H315; Skin Sens. 1A, H317	≥ 0.25 -<0.5%
CAS: 90640-67-8 EINECS: 292-588-2	Triethylenetetramine Skin Corr. 1B, H314; Eye Dam. 1, H318; Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Sens. 1, H317; Aquatic Chronic 3, H412	≥ 0.1 -<0.5%

· **Additional information**

For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

· 4.1 Description of first aid measures

- **General information** Remove contaminated clothing immediately. Consult a doctor if symptoms occur. Move affected person to fresh air.
- **After inhalation** Supply fresh air; seek medical advice if symptoms occur.
If unconscious, place in recovery position and seek medical advice.
- **After skin contact** In case of contact with skin, wash carefully with plenty of soap and water. Consult a doctor in case of skin reactions.
- **After eye contact** Rinse opened eye for several minutes under running water.
Call a doctor immediately

(Contd. on page 4)

GB



BE SURE. BUILD SURE.

Page 4/13

Safety data sheet according to UK REACH

Printing date 15.04.2025

Version number 37 (replaces version 36)

Revision: 15.04.2025

Trade name MC-POWERPRO HCR - Komponente B

· **After swallowing**

Rinse mouth with water. Never give anything by mouth to an unconscious person. DO NOT induce vomiting. If symptoms persist, consult a doctor.

(Contd. of page 3)

· **4.2 Most important symptoms and effects, both acute and delayed**

Advice for the doctor: Elementary aid, decontamination, symptomatic treatment.

SECTION 5: Firefighting measures

· **5.1 Extinguishing media**

· **Suitable extinguishing agents** Use fire fighting measures that suit the environment.

· **5.2 Special hazards arising from the substance or mixture**

No further relevant information available.

· **5.3 Advice for firefighters**

· **Protective equipment:**

Put on breathing apparatus.

SECTION 6: Accidental release measures

· **6.1 Personal precautions, protective equipment and emergency procedures**

Wear protective equipment. Keep unprotected persons away.

· **6.2 Environmental precautions:**

Prevent material from reaching sewage system, holes and cellars.

· **6.3 Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Use neutralising agent.

Dispose of contaminated material as waste according to item 13.

Ensure adequate ventilation.

· **6.4 Reference to other sections**

See Section 7 for information on safe handling

See Section 8 for information on personal protection equipment.

See Section 13 for information on disposal.

SECTION 7: Handling and storage

· **7.1 Precautions for safe handling**

Open and handle containers with care.

Ventilation measures are required in rooms without sufficient air exchange (e.g. closed rooms),

because the occupational exposure limit values (see chapter 8) could be exceeded. This must be avoided.

Wear suitable personal protective equipment (see section 8). Avoid contact with eyes, skin and clothing. Change contaminated or damaged gloves and contaminated clothing immediately and wash

(Contd. on page 5)



BE SURE. BUILD SURE.

Safety data sheet according to UK REACH

Printing date 15.04.2025

Version number 37 (replaces version 36)

Revision: 15.04.2025

Trade name MC-POWERPRO HCR - Komponente B

(Contd. of page 4)

skin immediately. Mix slowly, partially covering the mixing container. Pour carefully and slowly when repotting. Observe the BGBau technical data sheet and practical guide for handling epoxy resins.

- **Information about protection against explosions and fires:** Ensure sufficient air exchange and/or extraction in the working areas. Take precautionary measures to avoid electrostatic discharges.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage**
- **Requirements to be met by storerooms and containers:** No special requirements.
- **Further information about storage conditions:** Protect from heat and direct sunlight.
- **Storage class** 8A

SECTION 8: Exposure controls/personal protection

- **8.1 Control parameters**
- **Components with critical values that require monitoring at the workplace:** The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

· **DNELs**

CAS: 100-51-6 Benzyl alcohol

Oral	DNEL	4 mg/kg bw/Tag (ArL) 20 mg/kg bw/Tag (Ark)
Dermal	DNEL	8 mg/kg bw/day (ArL) 40 mg/kg bw/day (Ark)
Inhalative	DNEL	22 mg/m ³ (ArL) 110 mg/m ³ (Ark)

CAS: 2855-13-2 Isophorone diamine

Oral	DNEL	0.526 mg/kg bw/Tag (ArL)
Inhalative	DNEL	20.1 mg/m ³ (ArL)

CAS: 1477-55-0 m-phenylenebis(methylamine)

Dermal	DNEL	0.33 mg/kg bw/day (Workers)
Inhalative	DNEL	1.2 mg/m ³ (Workers)

· **PNECs**

CAS: 100-51-6 Benzyl alcohol

PNEC	0.527 mg/l (Marine water sediment) 0.1 mg/l (Mew) 1 mg/l (Fresh water sediment)
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(Contd. on page 6)



BE SURE. BUILD SURE.

Safety data sheet according to UK REACH

Printing date 15.04.2025

Version number 37 (replaces version 36)

Revision: 15.04.2025

Trade name MC-POWERPRO HCR - Komponente B

(Contd. of page 5)

PNEC	0.456 mg/kg dwt (Bod) 5.27 mg/kg dwt (Fresh water sediment)
CAS: 2855-13-2 Isophorone diamine	
PNEC	0.006 mg/l (Mew) 0.06 mg/l (Freshwater)
PNEC	0.578 mg/kg dwt (Sediment) 5.784 mg/kg dwt (Fresh water sediment)
CAS: 1477-55-0 m-phenylenebis(methylamine)	
PNEC	10 mg/l (Kla) 0.009 mg/l (Mew) 0.094 mg/l (Freshwater)
PNEC	0.045 mg/kg dwt (Bod) 0.43 mg/kg dwt (Marine water sediment) 0.43 mg/kg dwt (Fresh water sediment)

- **Additional information:** *The lists that were valid during the compilation were used as basis.*
- **8.2 Exposure controls**
- **Appropriate engineering controls** *No further data; see section 7.*
- **Individual protection measures, such as personal protective equipment**
- **General protective and hygienic measures** *Keep away from food, drink and animal feed.
Remove soiled, soaked clothing immediately.
Wash hands before breaks and at the end of work.
Avoid contact with eyes and skin.*
- **Breathing equipment:** *If workplace limit values cannot be complied with by ventilation measures or if rooms cannot be technically ventilated, respiratory protection must be worn: Use combination filter A1-P2 (brown/white) in rooms that cannot be ventilated. If oxygen deficiency is expected, use self-contained breathing apparatus. Observe wearing time limits according to §9 (3) GefStoffV in conjunction with BGR 190.*
- **Hand protection** *Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation*
- **Material of gloves** *You can find help with choosing gloves on the website <https://www.bgbau.de/fileadmin/Gisbau/Projekte.pdf>
For example, we recommend the Sol-vex 37-900 protective gloves from Ansell GmbH. The breakthrough time of the protective gloves can be found under point 8 "Penetration time of the glove material". The selection of a suitable glove depends not only on the material, but also on other quality features and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of glove materials cannot be calculated in advance and must therefore be checked before use.
Nitrile rubber
Recommended material thickness: ≥ 0.4 mm*

(Contd. on page 7)



BE SURE. BUILD SURE.

Safety data sheet according to UK REACH

Printing date 15.04.2025

Version number 37 (replaces version 36)

Revision: 15.04.2025

Trade name MC-POWERPRO HCR - Komponente B

(Contd. of page 6)

· Penetration time of glove material

The breakthrough times of the Sol-vex 37-900 protective gloves are around 8 hours.

The following applies to all other gloves:

The exact breakthrough time must be obtained from the protective glove manufacturer and adhered to.

Nitrile rubber

Material thickness: ≥ 0.40 mm

Penetration time: ≥ 480 min

Butyl rubber:

Material thickness: ≥ 0.5 mm

Penetration time: ≥ 480 min

· Eye/face protection

Tight-fitting safety goggles.

Safety goggles.

· Body protection:

Protective clothing

Suitable protective clothing should be worn when working with epoxy resins. In addition to normal work clothing (long trousers, long-sleeved shirt or T-shirt), disposable overalls, aprons, overshoes, sleeve protectors etc. may be necessary depending on the activity. Uncovered areas of skin should be avoided as far as possible, even in hot weather. If the work involves kneeling, the lower leg area should be protected by protective trousers.

SECTION 9: Physical and chemical properties

· 9.1 Information on basic physical and chemical properties

· General Information

· **Colour:**

Transparent

· **Smell:**

Amine-like

· **Melting point/freezing point:**

Not determined

· **Boiling point or initial boiling point and boiling range**

205 °C

· **Lower and upper explosion limit**

· **Lower:**

1.3 Vol %

· **Upper:**

13 Vol %

· **Flash point:**

101 °C

· **Auto-ignition temperature:**

380 °C

· **pH**

Not determined.

· **Viscosity:**

· **Kinematic viscosity**

Not determined.

· **dynamic at 20 °C:**

150 mPas

· **Solubility**

· **Water:**

Not miscible or difficult to mix

· **Steam pressure at 20 °C:**

0.1 hPa

· **Density and/or relative density**

· **Density at 20 °C**

1.06 g/cm³

(Contd. on page 8)



BE SURE. BUILD SURE.

Page 8/13

Safety data sheet according to UK REACH

Printing date 15.04.2025

Version number 37 (replaces version 36)

Revision: 15.04.2025

Trade name MC-POWERPRO HCR - Komponente B

(Contd. of page 7)

· 9.2 Other information

· Appearance:

· Form:

Fluid

· Important information on protection of health and environment, and on safety.

· Self-inflammability:

Product is not selfigniting.

· Explosive properties:

Product is not explosive.

· Information with regard to physical hazard classes

· Explosives

Void

· Flammable gases

Void

· Aerosols

Void

· Oxidising gases

Void

· Gases under pressure

Void

· Flammable liquids

Void

· Flammable solids

Void

· Self-reactive substances and mixtures

Void

· Pyrophoric liquids

Void

· Pyrophoric solids

Void

· Self-heating substances and mixtures

Void

· Substances and mixtures, which emit flammable gases in contact with water

Void

· Oxidising liquids

Void

· Oxidising solids

Void

· Organic peroxides

Void

· Corrosive to metals

Void

· Desensitised explosives

Void

SECTION 10: Stability and reactivity

· 10.1 Reactivity

No further relevant information available.

· 10.2 Chemical stability

· Thermal decomposition / conditions to be avoided:

No decomposition if used according to specifications.

· 10.3 Possibility of hazardous reactions

No dangerous reactions known

· 10.4 Conditions to avoid

No further relevant information available.

· 10.5 Incompatible materials:

No further relevant information available.

· 10.6 Hazardous

decomposition products:

No dangerous decomposition products known

GB

(Contd. on page 9)



BE SURE. BUILD SURE.

Safety data sheet according to UK REACH

Printing date 15.04.2025

Version number 37 (replaces version 36)

Revision: 15.04.2025

Trade name MC-POWERPRO HCR - Komponente B

(Contd. of page 8)

SECTION 11: Toxicological information

· **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**

· **Acute toxicity** Harmful if swallowed.

· **LD/LC50 values that are relevant for classification:**

CAS: 100-51-6 Benzyl alcohol

Oral	LD50	1230 mg/kg (rat)
	NOAEL 2nd year study	200 mg/kg (mouse) 200 mg/kg (rat)
Dermal	LD50	2000 mg/kg (rabbit)
Inhalative	LC50/4 h	>4178 mg/l (rat)

CAS: 2855-13-2 Isophorone diamine

Oral	LD50	1030 mg/kg (ATE) 1030 mg/kg (rat)
	NOAEL	250 mg/kg (rat)
Dermal	LD50	1840 mg/kg (rabbit) >2000 mg/kg (rat) 1840 mg/kg (rabbit)

CAS: 1477-55-0 m-phenylenebis(methylamine)

Oral	LD50	1180 mg/kg (mouse) 930 mg/kg (rat)
Dermal	LD50	>3100 mg/kg (rabbit)

CAS: 69-72-7 Salicylic acid

Oral	LD50	891 mg/kg (rat)
Dermal	LD50	>2000 mg/kg (rat)

CAS: 90640-67-8 Triethylenetetramine

Oral	LD50	1716 mg/kg (rat)
Dermal	LD50	1465 mg/kg (rat)

· **Primary irritant effect:**

· **Skin corrosion/irritation** Causes severe skin burns and eye damage.

· **Serious eye damage/irritation** Causes serious eye damage.

· **Respiratory or skin sensitisation**

May cause an allergic skin reaction.

· **Germ cell mutagenicity** Based on available data, the classification criteria are not met.

· **Carcinogenicity** Based on available data, the classification criteria are not met.

· **Reproductive toxicity** Based on available data, the classification criteria are not met.

· **STOT-single exposure** Based on available data, the classification criteria are not met.

· **STOT-repeated exposure** Based on available data, the classification criteria are not met.

· **Aspiration hazard** Based on available data, the classification criteria are not met.

(Contd. on page 10)



BE SURE. BUILD SURE.

**Safety data sheet
according to UK REACH**

Printing date 15.04.2025

Version number 37 (replaces version 36)

Revision: 15.04.2025

Trade name MC-POWERPRO HCR - Komponente B

(Contd. of page 9)

11.2 Information on other hazards

Endocrine disrupting properties

CAS: 69-72-7 Salicylic acid

List II; III

SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity:

CAS: 100-51-6 Benzyl alcohol

IC50/72h	700 mg/l (algae)
LC50/96h	460 mg/l (<i>Pimephales promelas</i>) 10 mg/l (<i>Lepomis macrochirus</i>)

CAS: 2855-13-2 Isophorone diamine

LC50/96h	110 mg/l (fish) 110 mg/l (<i>Leucidus idus</i>)
EC50	1120 mg/l (<i>Pseudomonas putida</i>)
EC50/48h	23 mg/l (<i>daphnia</i>) 23 mg/l (<i>Daphnia magna</i>)
NOEC	1.5 mg/l (<i>Desmodesmus subspicatus</i>) 3 mg/l (<i>Daphnia magna</i>)
ErC50/72h	>50 mg/l (<i>Desmodesmus subspicatus</i>) >50 mg/l (algae)

CAS: 1477-55-0 m-phenylenebis(methylamine)

IC50/72h	12 mg/l (algae)
EC50/72h	12 mg/l (<i>Scenedesmus subspicatus</i>)
LC50/96h	>100 mg/l (<i>Oncorhynchus mykiss</i>) 87.6 mg/l (<i>Ory</i>)
EC50/48h	15.2 mg/l (<i>Daphnia magna</i>)

12.2 Persistence and degradability

No further relevant information available.

12.3 Bioaccumulative potential

No further relevant information available.

12.4 Mobility in soil

No further relevant information available.

12.5 Results of PBT and vPvB assessment

PBT:

Not applicable.

vPvB:

Not applicable.

12.6 Endocrine disrupting properties

For information on endocrine disrupting properties see section 11.

12.7 Other adverse effects

Additional ecological information:

General notes:

Do not allow product to reach ground water, water bodies or sewage system.

(Contd. on page 11)



BE SURE. BUILD SURE.

Safety data sheet according to UK REACH

Printing date 15.04.2025

Version number 37 (replaces version 36)

Revision: 15.04.2025

Trade name MC-POWERPRO HCR - Komponente B

(Contd. of page 10)
Danger to drinking water if even small quantities leak into soil.

SECTION 13: Disposal considerations

· **13.1 Waste treatment methods**

· **Recommendation** *Must not be disposed of together with household garbage. Do not allow product to reach sewage system.*

· **Uncleaned packagings:**

· **Recommendation:** *Empty contaminated packagings thoroughly. They can be recycled after thorough and proper cleaning.*

SECTION 14: Transport information

· **14.1 UN number or ID number**

· **ADR, IMDG, IATA** UN2735

· **14.2 UN proper shipping name**

· **ADR, IMDG, IATA** AMINES, LIQUID, CORROSIVE, N.O.S.
(Tetraethylenepentamine ,
ISOPHORONEDIAMINE)

· **14.3 Transport hazard class(es)**

· **ADR**

· **Class** 8 (C7) Corrosive substances.

· **Label** 8

· **IMDG, IATA**

· **Class** 8 Corrosive substances.

· **Label** 8

· **14.4 Packing group**

· **ADR, IMDG, IATA** II

· **14.5 Environmental hazards:**

· **Marine pollutant:** No

· **14.6 Special precautions for user**

Warning: Corrosive substances.

· **Kemler Number:** 80

· **EMS Number:** F-A, S-B

· **Segregation groups** (SGG18) Alkalis

· **Stowage Category** A

· **Segregation Code** SG35 Stow "separated from" SGG1-acids

· **14.7 Maritime transport in bulk according to**

IMO instruments Not applicable.

(Contd. on page 12)



BE SURE. BUILD SURE.

Safety data sheet according to UK REACH

Printing date 15.04.2025

Version number 37 (replaces version 36)

Revision: 15.04.2025

Trade name **MC-POWERPRO HCR - Komponente B**

(Contd. of page 11)

· **Transport/Additional information:**

· **ADR**

· **Limited quantities (LQ)**

1L

· **Excepted quantities (EQ)**

Code: E2

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 500 ml

· **Transport category**

2

· **Tunnel restriction code**

E

· **IMDG**

· **Limited quantities (LQ)**

1L

· **Excepted quantities (EQ)**

Code: E2

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 500 ml

· **Remarks:**

cont.: diaminomethane, isophoronediamine

· **UN "Model Regulation":**

UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S.
(T E T R A E T H Y L E N E P E N T A M I N E ,
ISOPHORONEDIAMINE), 8, II

SECTION 15: Regulatory information

· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

No further relevant information available.

· **Poisons Act**

· **Regulated explosives precursors**

None of the ingredients is listed.

· **Regulated poisons**

None of the ingredients is listed.

· **Reportable explosives precursors**

None of the ingredients is listed.

· **Reportable poisons**

None of the ingredients is listed.

· **15.2 Chemical safety assessment:**

A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

These data are based on our present knowledge. However, they shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**

H302 Harmful if swallowed.

H304 May be fatal if swallowed and enters airways.

(Contd. on page 13)



BE SURE. BUILD SURE.

Safety data sheet according to UK REACH

Printing date 15.04.2025

Version number 37 (replaces version 36)

Revision: 15.04.2025

Trade name MC-POWERPRO HCR - Komponente B

(Contd. of page 12)

H312 Harmful in contact with skin.
 H314 Causes severe skin burns and eye damage.
 H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H318 Causes serious eye damage.
 H319 Causes serious eye irritation.
 H332 Harmful if inhaled.
 H361d Suspected of damaging the unborn child.
 H411 Toxic to aquatic life with long lasting effects.
 H412 Harmful to aquatic life with long lasting effects.

· **Department issuing data specification sheet:**

Environment protection department.

· **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
 ICAO: International Civil Aviation Organisation
 ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
 IMDG: International Maritime Code for Dangerous Goods
 IATA: International Air Transport Association
 GHS: Globally Harmonised System of Classification and Labelling of Chemicals
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service (division of the American Chemical Society)
 DNEL: Derived No-Effect Level (UK REACH)
 PNEC: Predicted No-Effect Concentration (UK REACH)
 LC50: Lethal concentration, 50 percent
 LD50: Lethal dose, 50 percent
 PBT: Persistent, Bioaccumulative and Toxic
 vPvB: very Persistent and very Bioaccumulative
 ATE: Acute toxicity estimate values
 Acute Tox. 4: Acute toxicity – Category 4
 Skin Corr. 1B: Skin corrosion/irritation – Category 1B
 Skin Irrit. 2: Skin corrosion/irritation – Category 2
 Eye Dam. 1: Serious eye damage/eye irritation – Category 1
 Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
 Skin Sens. 1: Skin sensitisation – Category 1
 Skin Sens. 1A: Skin sensitisation – Category 1A
 Skin Sens. 1B: Skin sensitisation – Category 1B
 Repr. 2: Reproductive toxicity – Category 2
 Asp. Tox. 1: Aspiration hazard – Category 1
 Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2
 Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

· *** Data compared to the previous version altered.**