

# MC-Adhesive PU solid

Universal adhesive for glueing building materials, bandaging and damming cracks, glueing packers



## PRODUCT PROPERTIES

- High viscosity 2-component polyurethane-based adhesive
- Mixes very well
- Tough-elastic
- Can be trowelled
- Thixotropic, stable
- Adheres well to mineral and metallic surfaces
- REACH exposure: water contact permanent, inhalation periodic, processing and application
- Environmental Product Declaration EPD

## AREAS OF APPLICATION

- Glueing mineral and metallic building materials as well as various plastics
- Bandaging of cracks
- Glueing adhesive packers for injection work
- Sealing cracks and open cavities

## APPLICATION ADVICE

**Preparatory measures:** Prior to injection, the structure must be examined according to the state of the art and the rules of technology, and an injection concept must be planned. Packers must be set before injection. A trial injection is recommended.

**Mixing the components:** The components of MC-Adhesive PU solid should be mixed homogeneously with each other in the specified mixing ratio with slowly rotating stirring paddles. The mixing time is 2 minutes, then repot and mix for another minute.

For special applications, the adhesive can be adjusted with MC-Stellmittel TX 19 (1-2 M-%) for increased stability.

The container processing time is approx. 30 minutes in a room climate. It depends on the mixed amount of glue and the ambient temperature.

The time to mechanical load is approx. 4 hours at 20 ° C. It is influenced by and substrate temperature, the layer thickness and the ambient temperature.

**Application:** MC-Adhesive PU solid can be processed with spatulas or smoothers.

Application work should cease once component/substrate temperatures fall below 5 °C.

Ensure compliance with the information given in the specifications and the Safety Data Sheets.

**Equipment cleaning:** Within the working time, all solvent-resistant equipment can be cleaned with MC-Cleaner eco or thinner product MC-Verdünnung PU. Material that has reacted or set will need to be removed mechanically.

## TECHNICAL VALUES & PRODUCT CHARACTERISTICS

Characteristic	Unit	Value	Comments
Density	kg/dm <sup>3</sup>	1.703	DIN 53479 mixture
		1.8	component A
		1.22	component B
Mixing ratio	mass fractions	7.35 : 1	comp. A : comp. B
Ductility 24 h	%		EN ISO 527-1 (dumbbell tensile specimen)
24 h		14	
Tensile strength (steel, blasted) 24 h	N/mm <sup>2</sup>		EN ISO 4624
24 h		3.9	Punch 50 mm Ø, 300 N/s
Tensile strength (concrete) 7 d	N/mm <sup>2</sup>		EN ISO 4624
24 h		3	Punch 50 mm Ø, 300 N/s
7 d		4.56	Punch 50 mm Ø, 300 N/s
Working time	minutes	20	
Application conditions	°C	5 - 40	component and subsoil temperature
Consistency		pasty	
Tensile strength	N/mm <sup>2</sup>		EN ISO 527-1 (dumbbell tensile specimen)
24 h		12.93	
Shore A hardness			EN ISO 7619-1
24 h		90	

All technical values are laboratory results determined at 21°C ±2°C and 50% relative humidity.

Equipment cleaning agent	MC-Verdünnung PU
Delivery form	Bundle 2,5kg and 5kg
Colour	grey
Storage	Can be stored in original sealed packages at temperatures between 5°C and 35°C in dry conditions for at least 18 months.
Packaging disposal	Make sure single-use containers are completely empty.

### Safety instructions

Please note the safety information and advice given on the packaging labels and safety data sheets. GISCODE : PU40

**Note:** The information contained in this data sheet is based on our experience and is correct to the best of our knowledge. It is, however, not binding. It will need to be adapted to the requirements of the individual structure, to the specific application and to non-standard local conditions. Application-specific conditions must be checked in advance by the planning engineer/specifier and, where different from the standard conditions indicated, will require individual approval. Technical advice provided by MC's specialist consultants does not replace the need for a planning review by the client or its agents in respect of the history of the building or structure. Subject to this prerequisite, we are liable for the correctness of this information within the framework of our terms and conditions of sale and delivery. Recommendations of our employees deviating from the information given in our data sheets are only binding for us if they are confirmed in writing. In all cases, the generally accepted rules and practices reflecting the current state of the art must be observed. The information given in this technical data sheet is valid for the product supplied by the country company listed in the footer. It should be noted that data in other countries may differ. The product data sheets valid for the relevant foreign country must be observed. The latest technical data sheet shall apply to the exclusion of previous, duly superseded versions; the date of issue in the footer must be observed. The latest version is available from us on request or may be downloaded from our website. [2300018134]