

# MC-DUR 111 eco transparent

Water-based, transparent epoxy resin dispersion



## PRODUCT PROPERTIES

- Water-based, two component epoxy resin primer for use in industrial areas
- Adheres to dry as well as slightly damp mineral-based surfaces (no visible moisture)
- Meets the criteria of AgBB 2018 for the use in inner areas
- GISCODE: RE05 (both components without H317)

## AREAS OF APPLICATION

- Primer for mineral based substrates under MC-DUR 111 eco
- Transparent impregnation of mineral surfaces for dustproofing
- Binder for scratchcoats
- For use in industrial areas or similar
- REACH-assessed exposure scenarios: long-term inhalation, application

## APPLICATION ADVICE

**Substrate Preparation/Mixing:** See leaflets "General Application Advice": "Industrial Flooring - Substrate and Substrate Preparation" and "Reactive Resins".

**Priming:** Application of MC-DUR 111 eco transparent as a primer is carried out by means of rubber squeegee and/or roller. If it cannot be overcoated within 24 hours the fresh primer is to be strewn with oven-dried quartz-sand (0.1 - 0.3 mm).

**Scratch coat:** Scratch- and levelling coats of MC-DUR 111 eco transparent/quartzsand are applied with steel floats, rubber squeegees and/or adjustable screeding tools onto the primer. The scratch- and levelling coat consists of MC-DUR 111 eco transparent and oven-dried quartzsand (0.1 - 0.3 mm) mixed in a ratio of 1 : 1,5 p.b.w. For higher layer thickness the scratch coat has to be applicated in seperated layers. If it cannot be overcoated within 24 hours the fresh scratch coat is to be strewn with oven-dried quartz-sand (0.1 - 0.3 mm). The end of the application time cannot be determined by a higher viscosity of the material. Therefore MC-DUR 111 eco may not be used after its specified pot life. To ensure optimal drying a minimum surface- and air-temperature of 10 °C and a relative humidity of 85 % is permitted. The intervals between the individual work-steps should not exceed 48 hours (at a temperature of 20 °C).

**General Information:** Coverage, application times, resistance to foot traffic and time until full resistance are determined by temperature and site properties and condition. See also leaflet "General Application Advice - Reactive Resins". Exposure to chemicals and UV-light may cause colour changes, which usually do not affect the properties and usability of the coating. Mechanically and chemically exposed surfaces are subject to wear and tear. Regular check-ups and continuous maintenance are advised.

## TECHNICAL VALUES & PRODUCT CHARACTERISTICS

Characteristic	Unit	Value	Comments
Mixing ratio		4 : 1	base component : hardener component
Density	g/cm <sup>3</sup>	approx. 1.08	
Viscosity	mPa s	approx. 4,800	at 20° C and 50 % rel. humidity
Working time	minutes	approx. 45	at 20° C and 50 % rel. humidity
Accessible after	hours	approx. 12	at 20°C and 50% rel. humidity, depending on layer thickness
Resilient after (full)	days	7	at 20° C and 50 % rel. humidity
Application conditions	°C	≥ 10 ≤ 30	Temperatura del aire, soporte y material
	%	≤ 85	rel. humidity
	K	3	above dew point
Consumption	kg/m <sup>2</sup>		
Primer		approx. 0.2 - 0.25	
Scratch and levelling coat		approx. 0.4	

All technical values are laboratory results determined at 21°C ±2°C and 50% relative humidity.

Equipment cleaning agent	water
Colour	milky white
Delivery form	10 and 20 kg packs
Storage	Can be stored in cool (below 20°C) and dry conditions for 12 months in original unopened packs. Protect from frost.
EU Regulation 2004/42 (Decopaint Directive)	RL2004/42/EG All/j (140 g/l) ≤ 140 g/l VOC

### Safety instructions

Please note the safety information and advice given on the packaging labels and safety data sheets. GISCODE : RE05

**Note:** The information contained in this data sheet is based on our experience and is correct to the best of our knowledge. It is, however, not binding. It will need to be adapted to the requirements of the individual structure, to the specific application and to non-standard local conditions. Application-specific conditions must be checked in advance by the planning engineer/specifier and, where different from the standard conditions indicated, will require individual approval. Technical advice provided by MC's specialist consultants does not replace the need for a planning review by the client or its agents in respect of the history of the building or structure. Subject to this prerequisite, we are liable for the correctness of this information within the framework of our terms and conditions of sale and delivery. Recommendations of our employees deviating from the information given in our data sheets are only binding for us if they are confirmed in writing. In all cases, the generally accepted rules and practices reflecting the current state of the art must be observed. The information given in this technical data sheet is valid for the product supplied by the country company listed in the footer. It should be noted that data in other countries may differ. The product data sheets valid for the relevant foreign country must be observed. The latest technical data sheet shall apply to the exclusion of previous, duly superseded versions; the date of issue in the footer must be observed. The latest version is available from us on request or may be downloaded from our website. [2400020806]